

Date: Monday, 27/10/2008 8:03:09 AM
User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: ADAPTER		
Job Number	: 42969					
Estimate Number	: 13305					
P.O. Number	:		Part Number	: D37731		
This Issue	: 27/10/2008	S.O. No. :	Drawing Number	: D3773 REV B		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: / /	Type : MACHINED PARTS	Drawing Revision	: B		
Previous Run	: 40996		Material	:		
Written By	: <u>JL 08-10-27</u>		Due Date	: 03/11/2008 Qty: 30 Um: Each		
Checked & Approved By	:					
Comment	: Est Rev:A New Issue 08-05-07 JLM Verified By:DD					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304B1500X1500	304 bar 1.50 X1.50	
	Comment: Qty.: 0.2363 f(s)/Unit Total : 7.0875 f(s) M304B1.5"X1.5" BATCH: <u>107979</u>		
2.0	BAND SAW	BAND SAW	
	Comment: BAND SAW Cut blank 2.700" long		<u>J.A 08/10/31</u>
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1	
	Comment: HAAS CNC VERTICAL MACHINING #1	HAAS CNC VERTICAL MACHINING #1	
	1- Mill as per Folio FA740 Rev: <u>A</u> & Dwg D3773 Rev: <u>B</u>		<u>88 08/11/01</u>
	2-Deburr per dwg D3773		
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE		<u>89 08/11/01</u>
5.0	QC8	SECOND CHECK	
	Comment: SECOND CHECK		<u>JL 08/11/03</u>

Process Sheet

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST245

AS 08/11/04 K3e

7.0 QC21

FINAL INSPECTION/W/O RELEASE



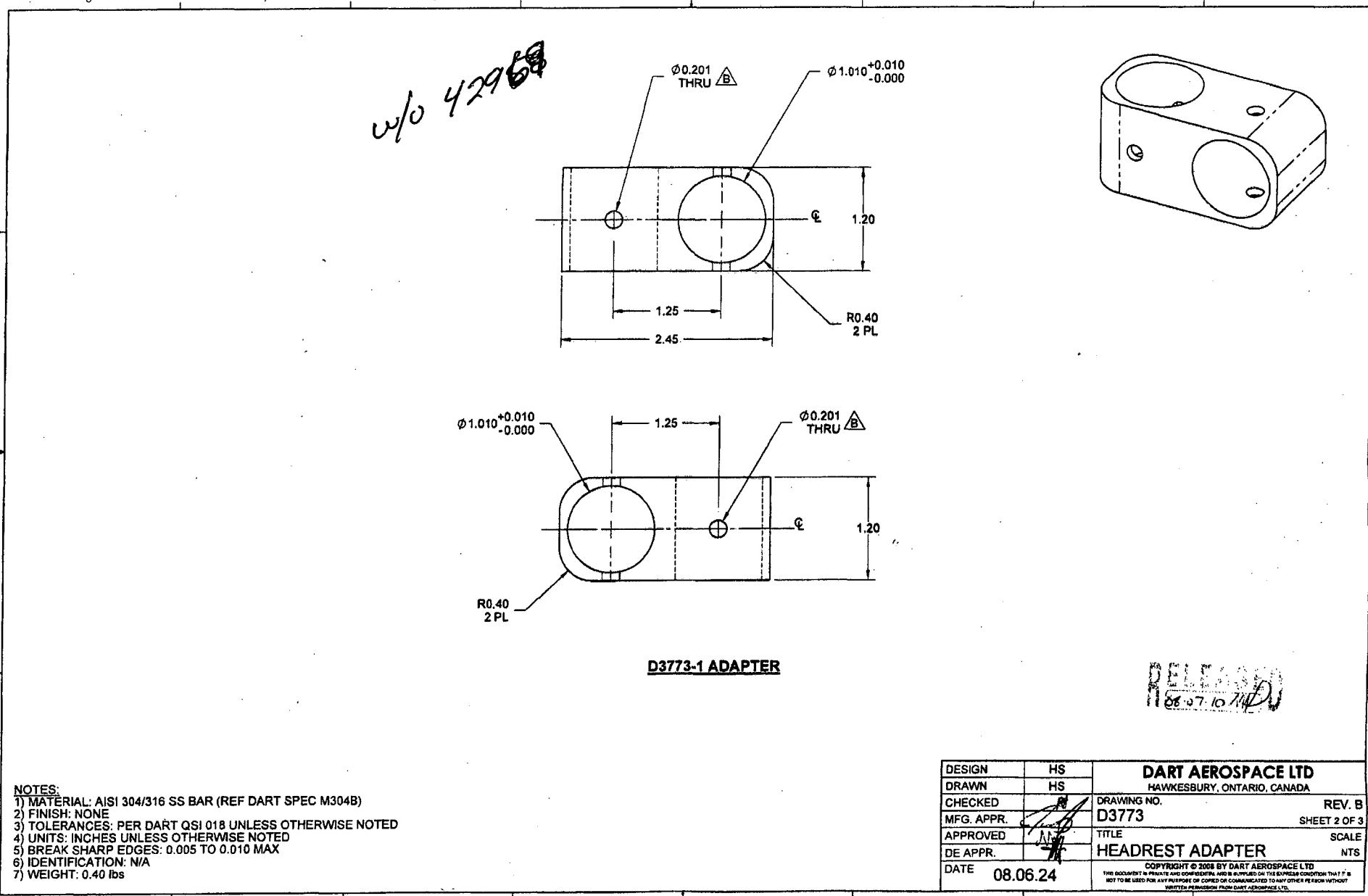
Comment: FINAL INSPECTION/W/O RELEASE

08/11/05 AF

Job Completion



MF 08-11-04



DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3773	SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	HEADREST ADAPTER	NTS
DATE	08.06.24	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY INFORMATION AND IS RESTRICTED TO THIS EQUIPMENT CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OF COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

DART AEROSPACE LTD	Work Order:	42969
Description:	Part Number:	D3783-1
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x First Article x Prototype

Measured by:	Audited by:	Prototype Approval:
Date: 08/11/01	Date: 08/11/03	Date: N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
08/10/01	3.0	Need a First Article Inspection checklist with the W/O	SIR	08/10/01				

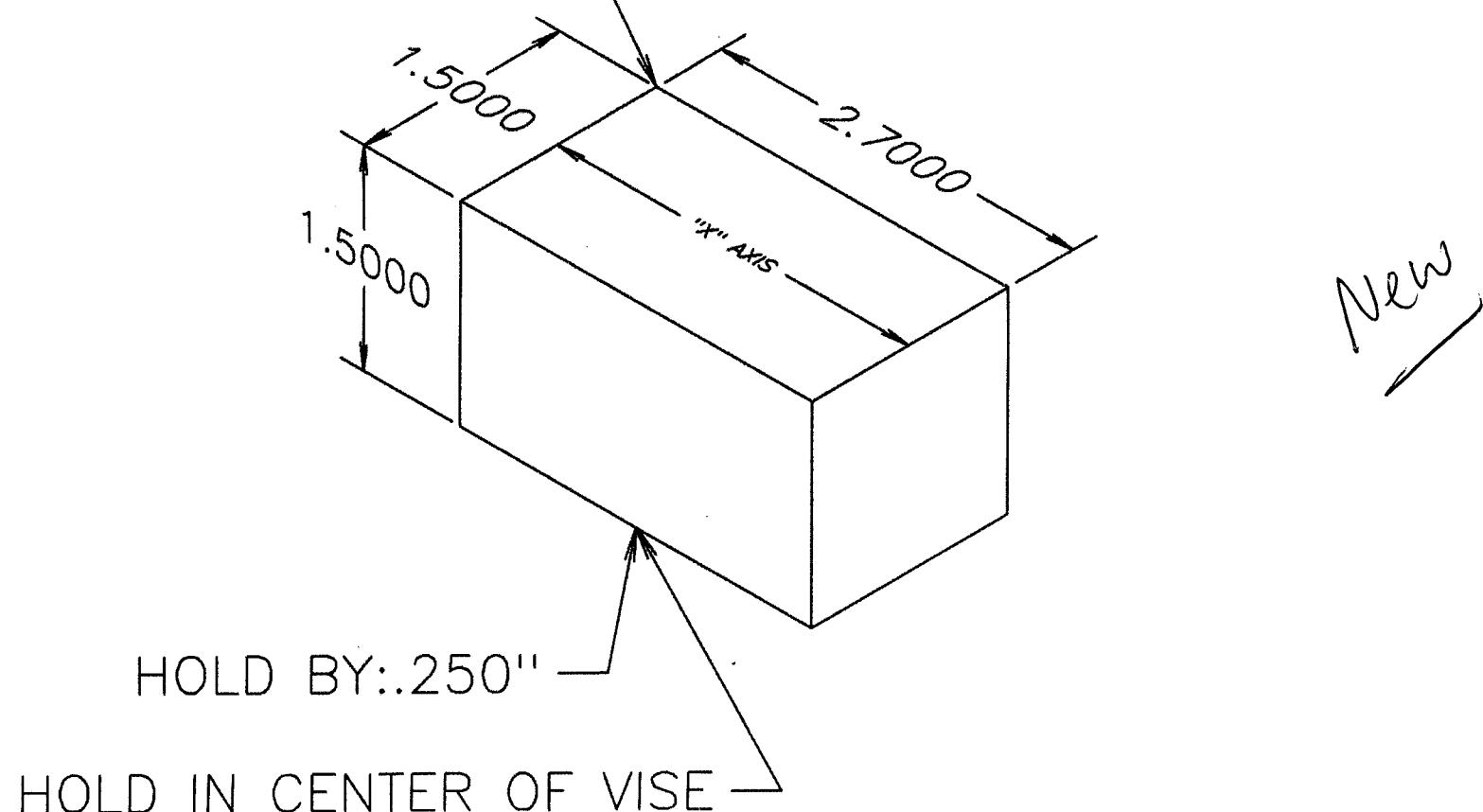
Part No: D3773-1 PAR #: N/A Fault Category: Prod / Machined Parts NCR: Yes No DQA: S Date: 08/12/01
 D3773-041 D3782-045 D412-769-043/044 Q/C: N/C Closed: S Date: 08/12/01

NCR: 42969		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/11/01	3.0	One part come out of the first operation. R.C. On last shift the setup was done and the part was in the middle of the bin. Not correctly placed. R.C.: The how/where to position was not specified in the folio.	SIR	- Scrapp & replace QTY 1 See attached.	SIR 08/11/01 SIR 08/11/01			

NOTE: Date & initial all entries

G54:
X=0.0 CORNER
Y=0.0 CORNER
Z=0.0 TOP OF BLANK

**D3773-1 ADAPTER
1ST OPERATION
PROG #1000**



G54:
X=0.0 CORNER
Y=0.0 CORNER
Z=0.0 TOP OF BLANK
D3773-1 ADAPTER
1ST OPERATION
PROG #1000

